



GEOGRID RETAINING WALL INSTALLATION





This guide outlines the step-by-step Geogrid Retaining Wall Installation process. This is to be used as a guide and instruction manual of the proper procedures needed to safely install a MaxumStone® project correctly and efficiently. All information provided is to be used at the discretion of the user.

- ▶ MaxumStone® is available in 0 / 2.4 / 4.5 degree batter (setback). Check with your local producer for availability.
- ▶ Face textures vary from producer to producer. Please check with your local sales representative for more information and styles available.
- ▶ It is always recommended that a qualified engineering consultant be hired for all projects by the owner of the geogrid retaining wall project.
- ▶ Soils test and analysis should be completed before design and excavation are performed. Understanding and utilising the correct soils information will help determine the depth of excavation and more for your geogrid retaining wall.



CALL BEFORE YOU DIG

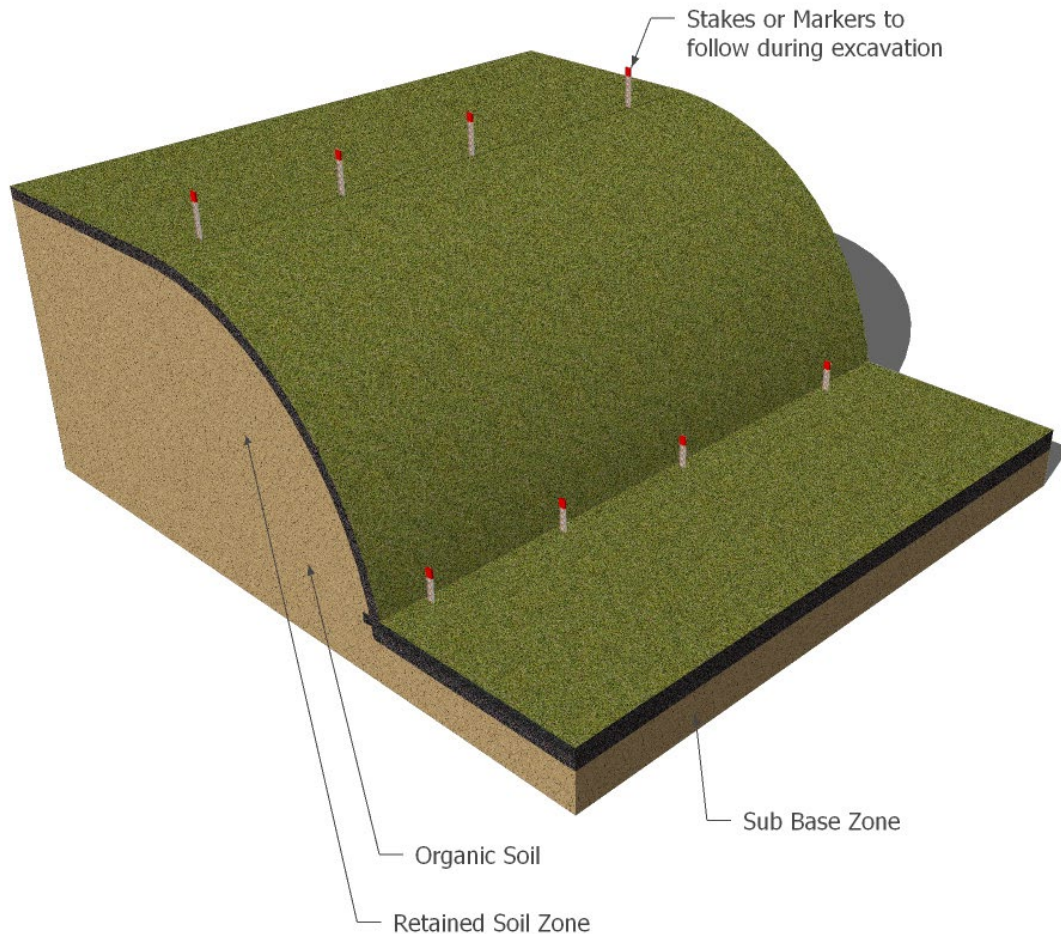
National One Call is a free services. They will come to the site and mark out where all of the utilities are underground.



UK - [national-one-call.co.uk](https://www.national-one-call.co.uk)

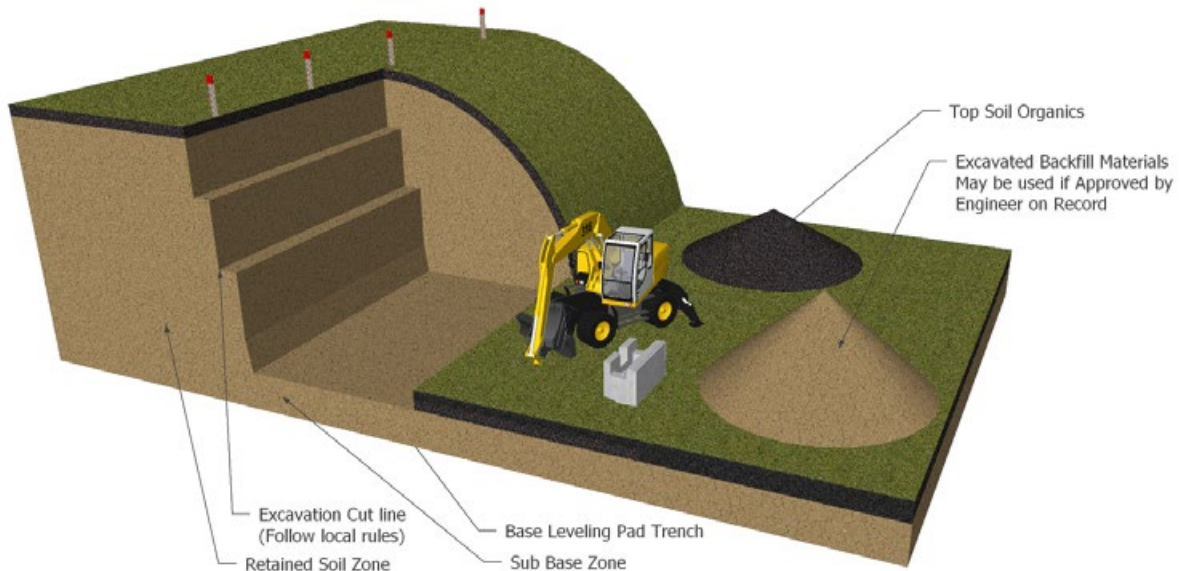


PLANNING THE GEOGRID RETAINING WALL

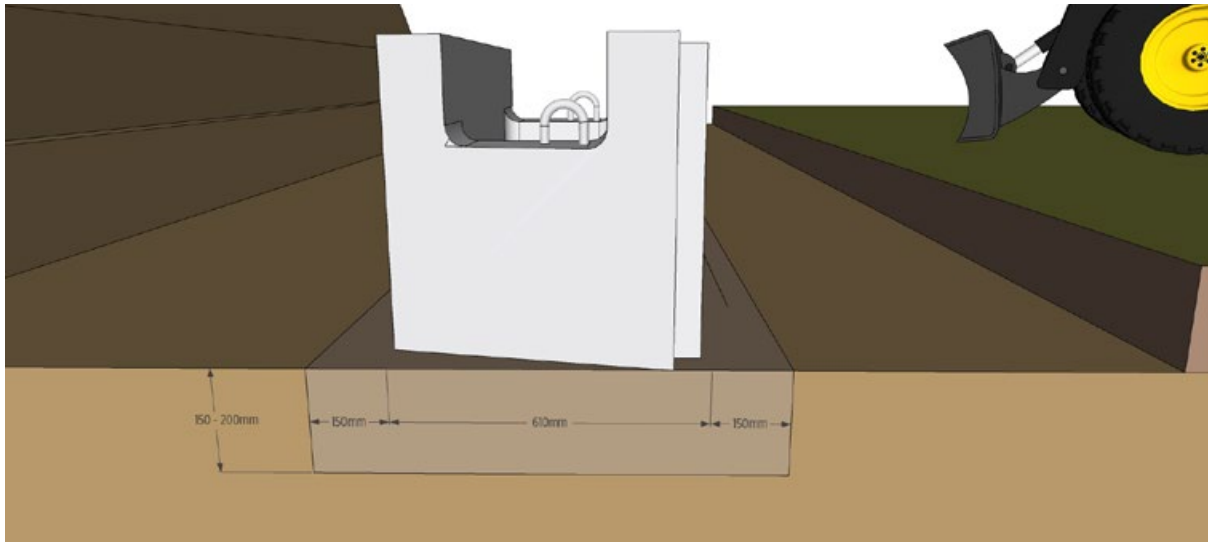


- Mark the bottom and top of the geogrid retaining wall excavation location with spray paint or stakes.
- Establish proper elevation points for both the bottom and top of the wall before starting excavation.
- Organic Materials should not be used in any Backfill Zones.
- Store and protect good quality Backfill Materials from inclement weather during construction.

EXCAVATING THE GEOGRID RETAINING WALL

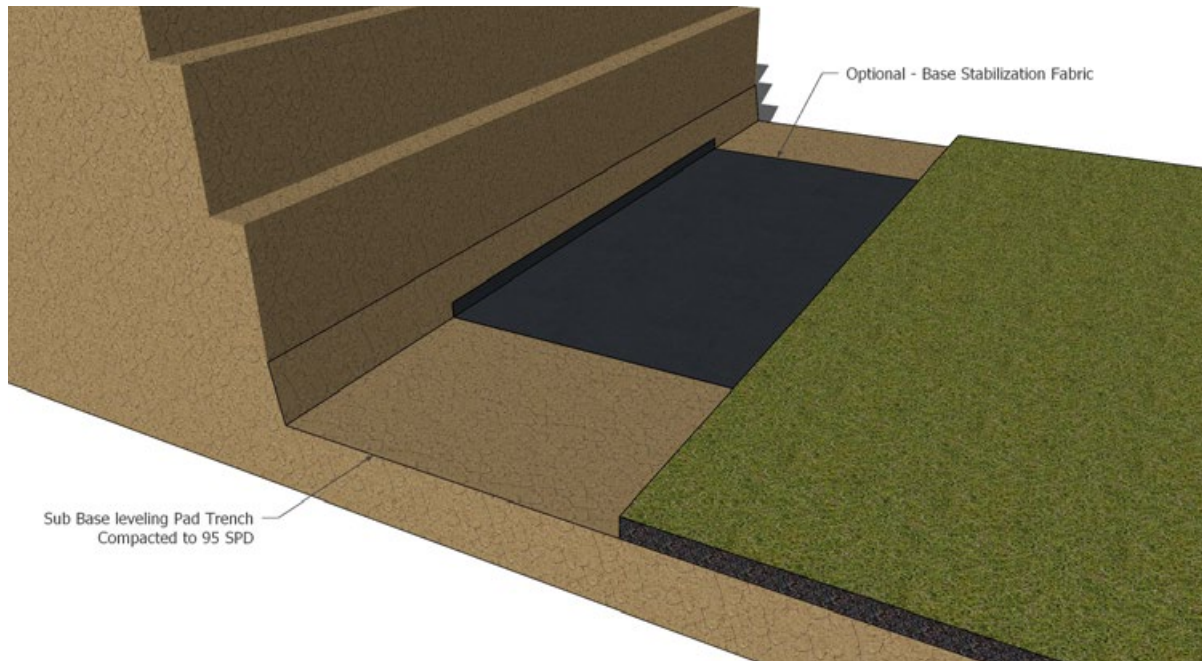


- Excavate and prepare Sub Base Levelling Trench 150 to 200mm below first course. This will be filled with a 20mm road base material.
- Typical retaining wall burial depth or embedment Depth is 150 to 300mm. Follow engineer's cross section details or design parameters to ensure the correct embedment depth is being followed.
- Excavate cut line to a 2 to 1 slope or greater. Check with local codes and regulations to ensure they are being followed correctly.



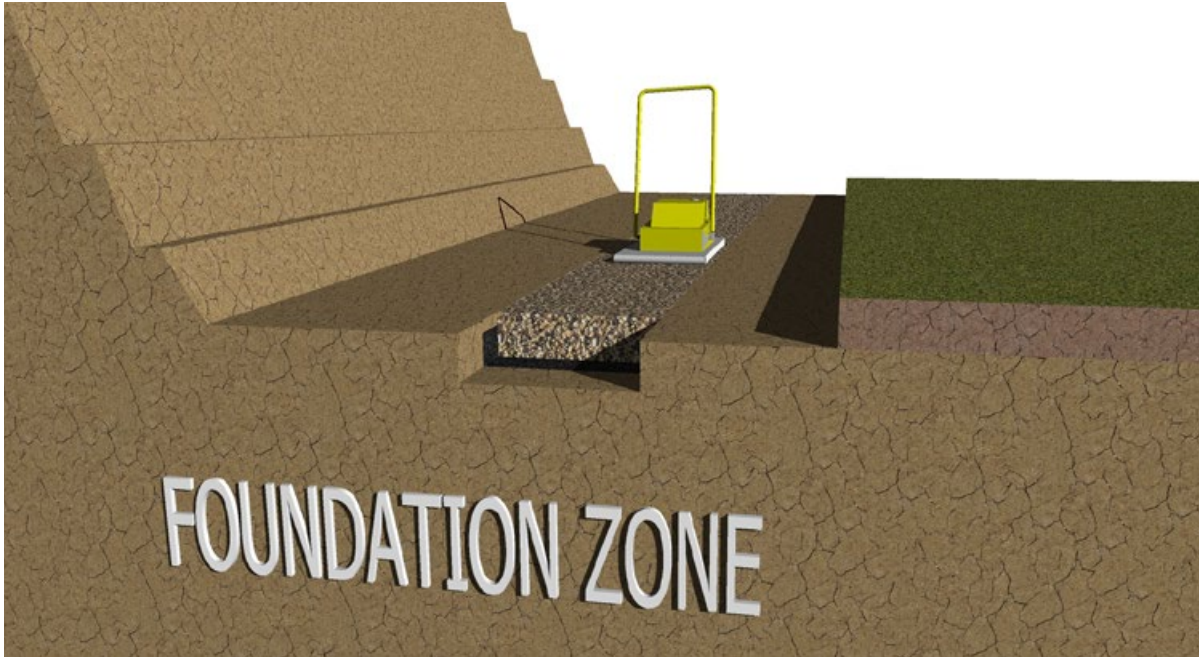
- ▶ The Leveling Pad Trench Depth should be cut out to approximately 15cm from the back and the front of the total depth of the base course. For instance, MaxumStone® Standard Unit 610mm + 150mm (front) + 150mm (back) = 910mm total.

SUB BASE AND BASE STABILIZATION FABRICS



- ▶ Compact Sub Base to 95% Standard Proctor Density or greater.
- ▶ Remove any Organic or poor soils in the Sub Base and replace with proper reinforced fill materials before compacting.
- ▶ (Optional) place 127 to 152mm wide Base Stabilization Fabric on top of leveling pad trench.
- ▶ Base Stabilization Fabrics will help prevent sub base materials from mixing with the gravel base leveling pad during compaction.
- ▶ Fabric also provides extra Structural Bearing Stability to the base leveling pad.

COMPACT GRAVEL LEVELING PAD

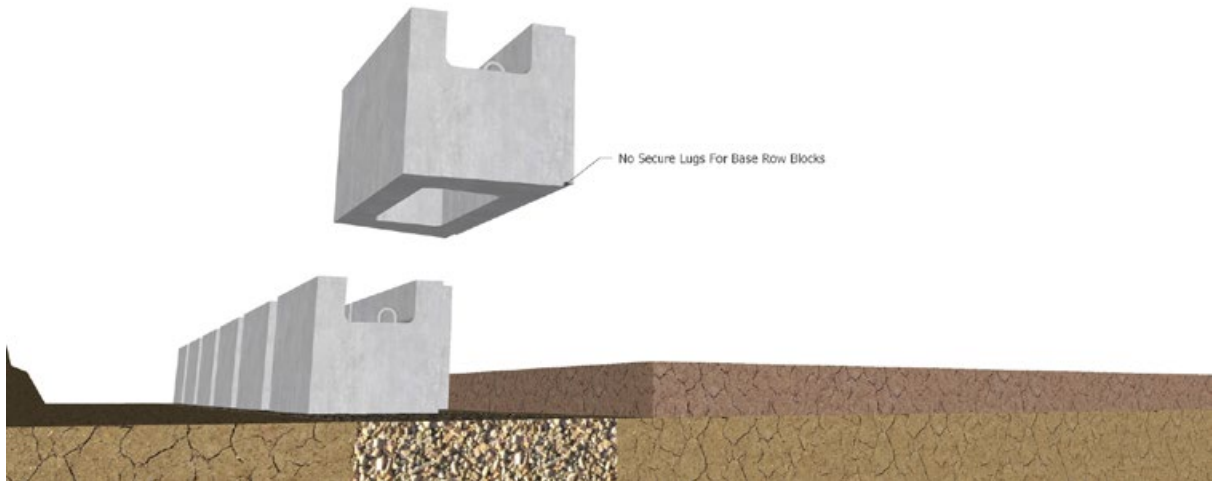


- ▶ Typically a 20mm road crush gravel or equivalent is used for the base leveling pad.
- ▶ Compact Gravel Leveling Pad to 95% Standard Proctor Density or greater.
- ▶ Correct Moisture Content in the gravel will help to reach proper compaction.
- ▶ It is crucial that the base is level front-to-back and side-to-side. Any imperfections will be exaggerated as the wall is built taller.

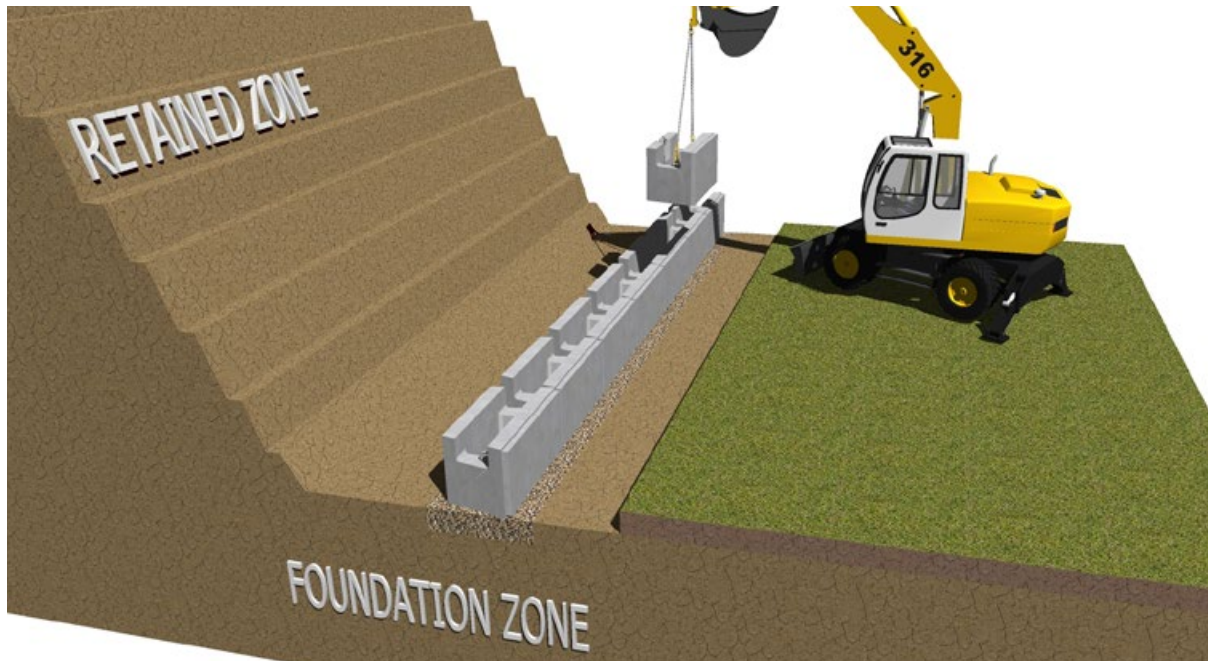
LAYING FIRST COURSE OF MAXUMSTONE® RETAINING WALL BLOCKS



- Place a steel stake at either end of the leveling pad to establish the back of the first course of units.
- Secure a tight string line to the stakes at either end which will provide the guide to line up the back of each MaxumStone® base block.
- The distance of the string line between the steel stakes may vary due to heavy winds.
- MaxumStone® base blocks, placed on the leveling pad, are manufactured without SecureLugs.
- Place each unit on top of the leveling pad in such a way as not to disturb the level gravel.

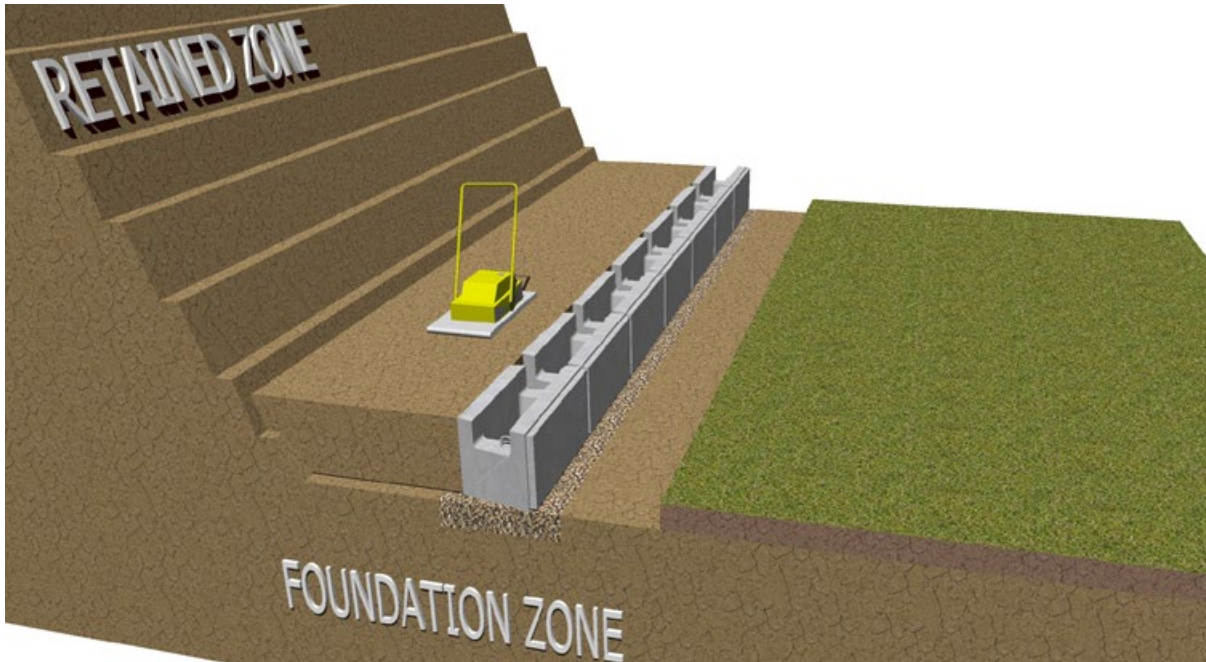


COMPLETE BASE ROW INSTALLATION



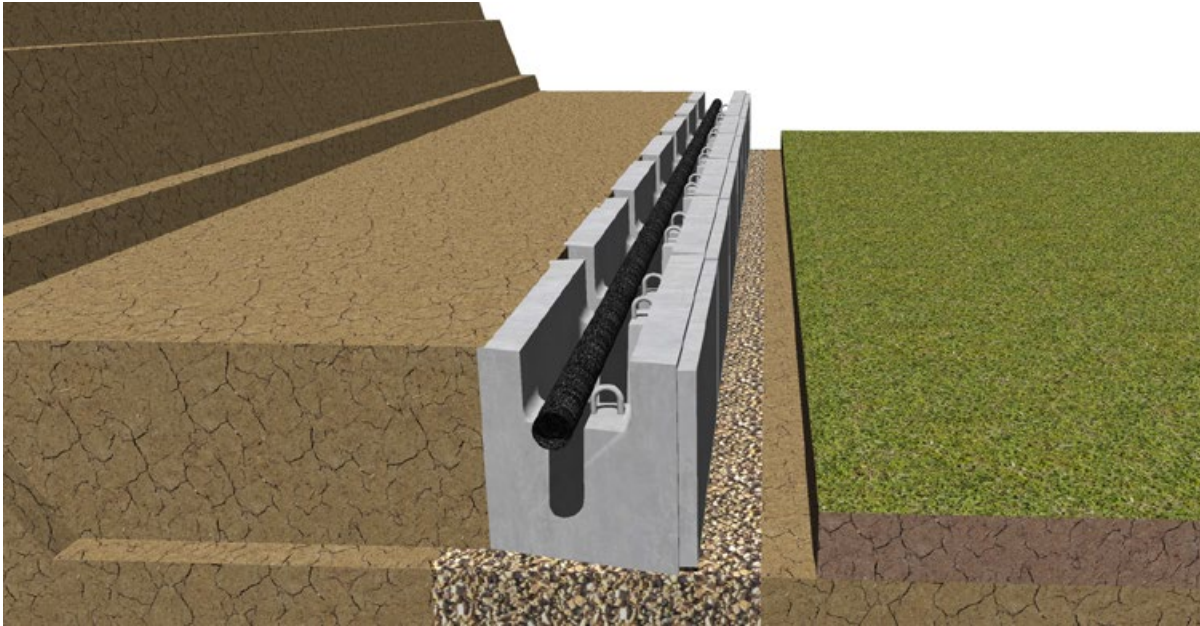
- Complete the first course of the MaxumStone® geogrid retaining wall blocks

BACKFILL THE GRAVITY RETAINING WALL



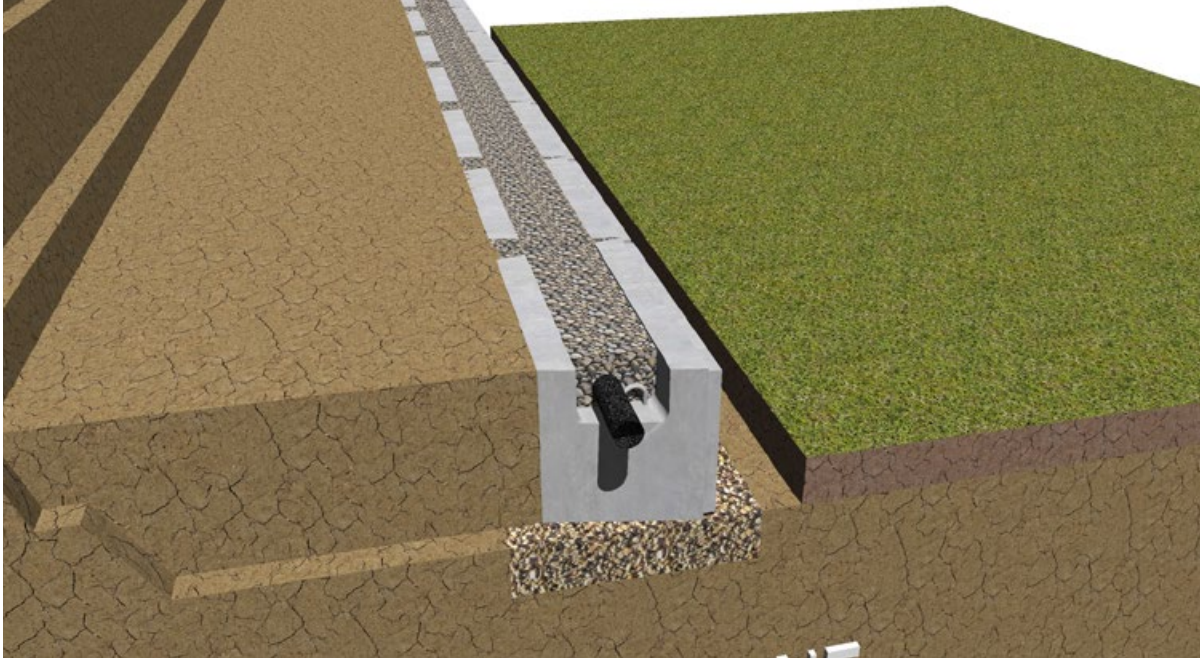
- Backfill the MaxumStone® blocks with an approved material. Run a plate vibratory compactor (for smaller lifts) or a roller / vibrating compactor over backfill materials with the proper moisture content.
- Backfill lifts or layers that are acceptable to the soils conditions and size of the compaction equipment.
- Proper compaction is crucial to the success of the finished product.

DRAIN PIPE FOR GEOGRID RETAINING WALL



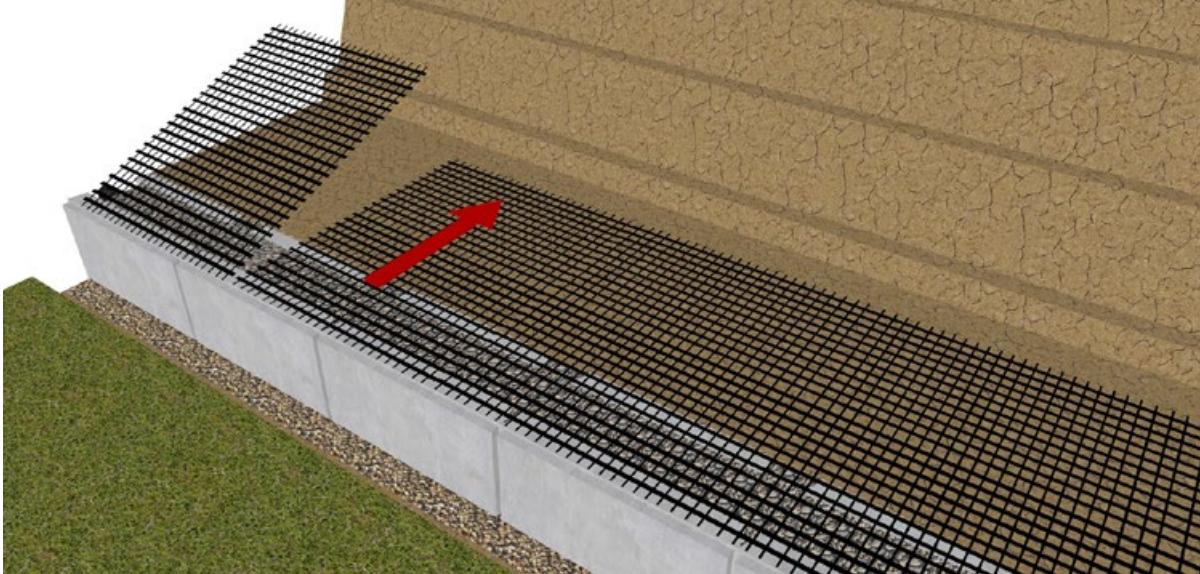
- Drain Pipe should have adequate slope to drain water in the right direction towards each Drain Pipe Outlet.
- Drain Pipe Outlet can be every 9 to 15 meters.
- Perforated Drain Pipe, laid in the Horizontal Cores, can be a Sock Wrapped system to help prevent fines from migrating into the pipe.

INSTALLING DRAIN GRAVEL



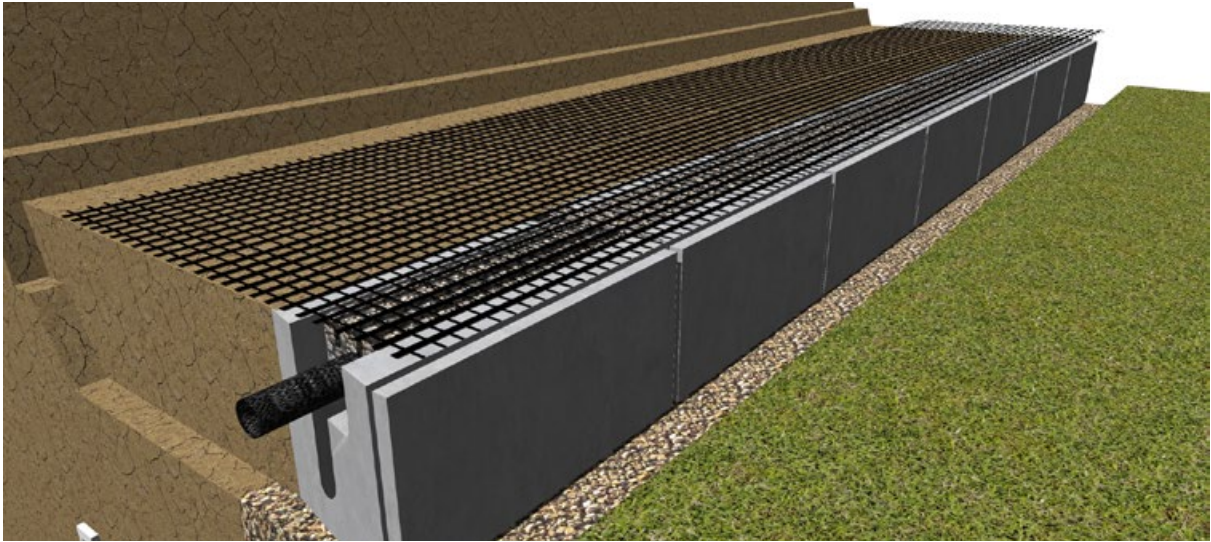
- ▶ Clear Crush Drain Gravel is placed in the vertical and horizontal hollow cores after placement and compaction of the backfill materials.
- ▶ The Clear Crush Drain Gravel should be 50mm below the top of units to allow for SecureLug connection.
- ▶ Clear Crush Drain Gravel does not need to be compacted.
- ▶ Sweep the top of the MaxumStone® Blocks clean of all rock and dirt before placing second course of MaxumStone® Blocks.
- ▶ Make sure the Backfill Materials directly behind the wall are placed flush to the top of the units.
- ▶ Make sure the Backfill Materials are well compacted and level.

INSTALLING GEOGRIDS TO RETAINING WALLS

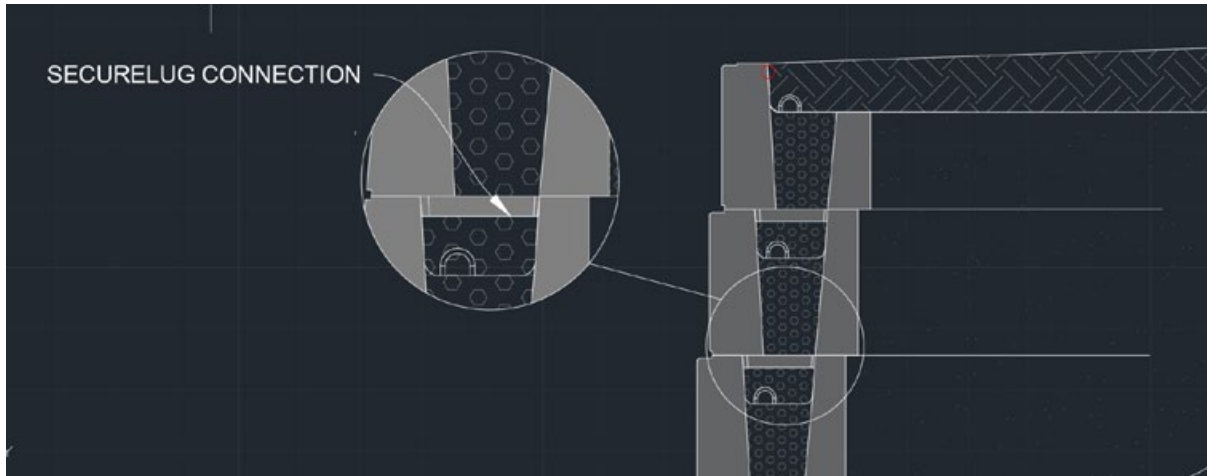


Follow geogrid manufacturers guidelines and installation details for proper use.

- ▶ Cut Geogrid Reinforcement to the length specified in the design. Each project has specific cross sections with lengths of geogrid shown.
- ▶ Geogrids are manufactured in two directions, Uni-axial or Bi-axial. Uni-axial grid has one direction of strength and that direction needs to be oriented perpendicularly to the face of the wall during installation. Bi-axial grid can be laid in two directions, perpendicular and lengthwise to the face of wall (ensure that the lengthwise direction is still in accordance to the length specified by the engineer's design).
- ▶ Correct geogrid orientation, strength and length is crucial to the success of the wall project.
- ▶ Each Geogrid length should be laid parallel and adjacent to each other but never overlapping.



GEOGRID AND CONNECTION WITH SECOND LAYER

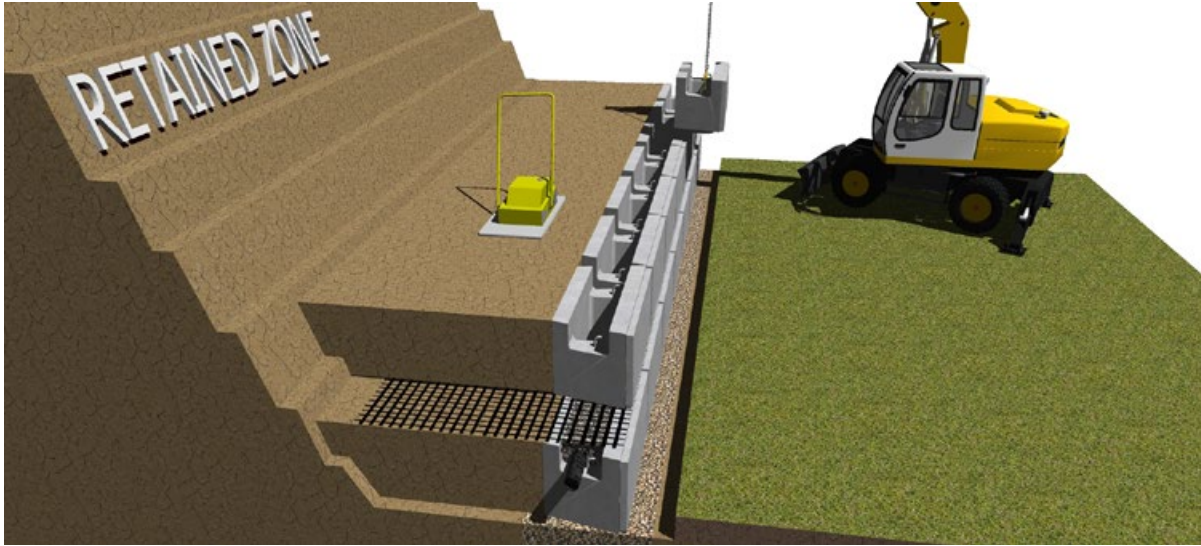


- Place the Geogrid as far forward on the MaxumStone® units as possible without revealing it on the face.
- Place the next course of MaxumStone® units on top of the lower units and Geogrid at a half bond to the lower units.
- The two SecureLugs will fit securely into the hollow cores of the two units below and lock the Geogrid into the gravel core.
- The gravel in the lower units will be recessed 50mm or more to allow for the SecureLugs connection.



- Complete the installation of units on the Geogrid Reinforced courses.
- Make sure each unit is installed against the unit next to it leaving no gaps between unit joints.
- Use stakes or backfill materials to maintain the tension of the Geogrid during backfilling.
- Do not drive equipment directly on top of Geogrid.

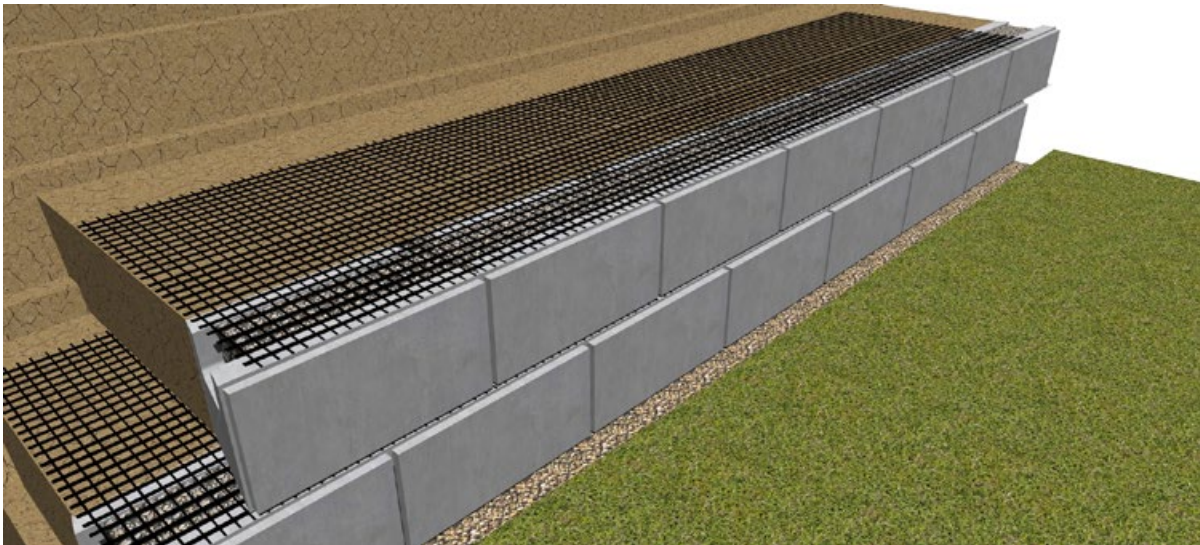
BACKFILL REINFORCED GEOGRID LAYERS



Second Row Compaction for Retaining Wall



Second Row Drainage Gravel Installation for Retaining Wall



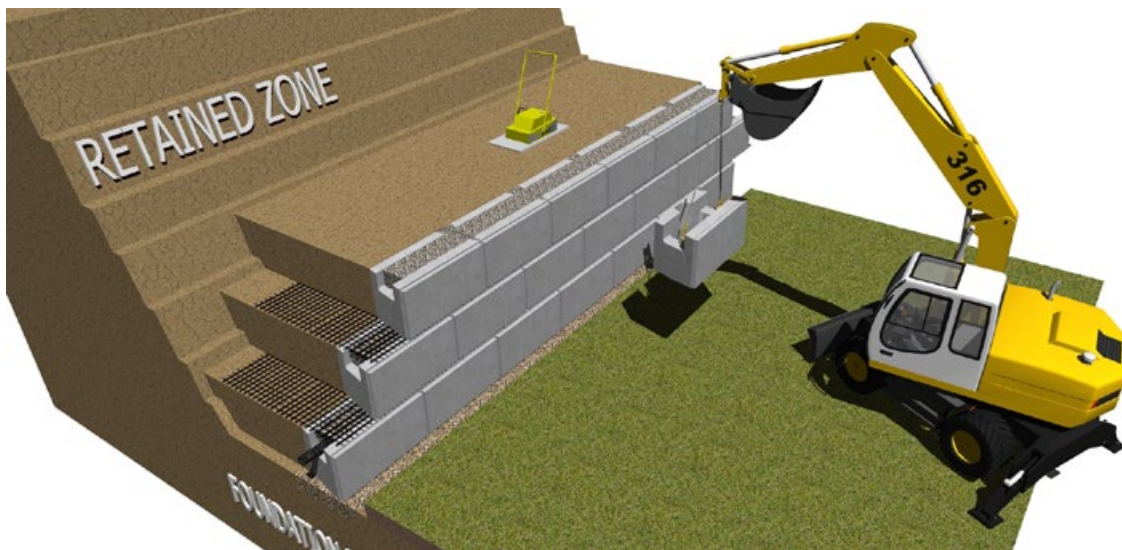
Second Row Geogrid Installation for Retaining Wall

- ▶ Backfill the Reinforced Zone by placing materials from the back of the wall towards the end of the Geogrid.
- ▶ Install drainage gravel in the cores after placing and compacting backfill materials.
- ▶ Install and compact backfill materials in Lifts no greater than 203mm
Check with the compaction equipment for maximum lift details.
Wrapped system to help prevent fines from migrating into the pipe.

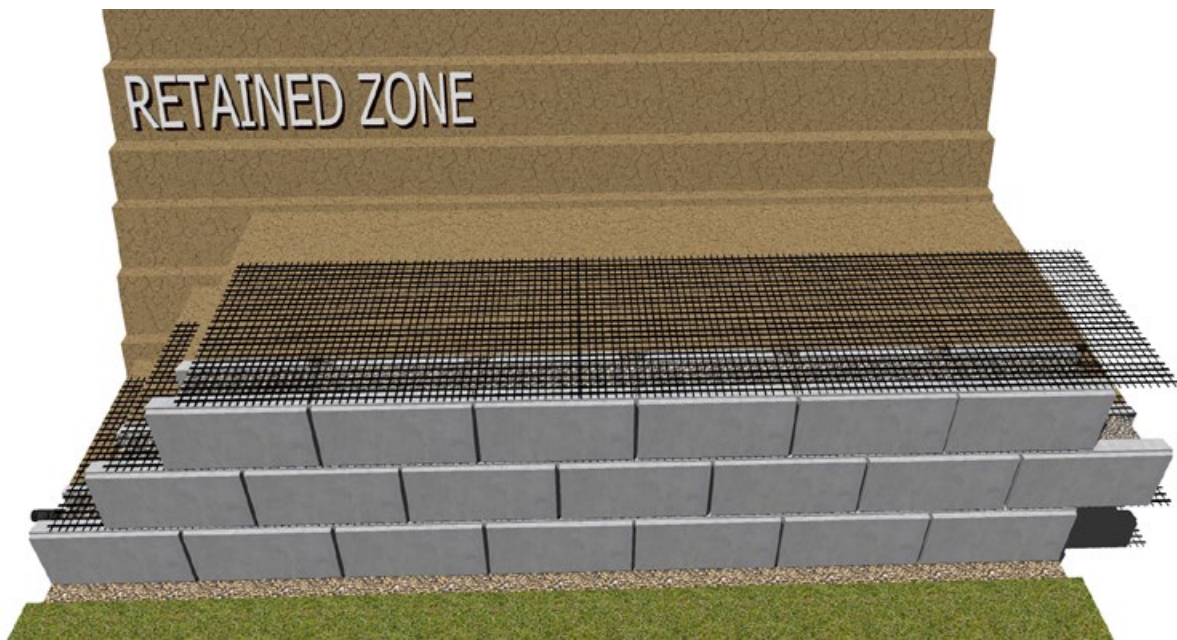
BACKFILL & BUILDING YOUR GEOGRID WALL



Installing 3rd Row of MaxumStone® retaining Wall Blocks



Compaction on 3rd Row of MaxumStone® Blocks



Installed Geogrid on 3rd row of MaxumStone® Blocks

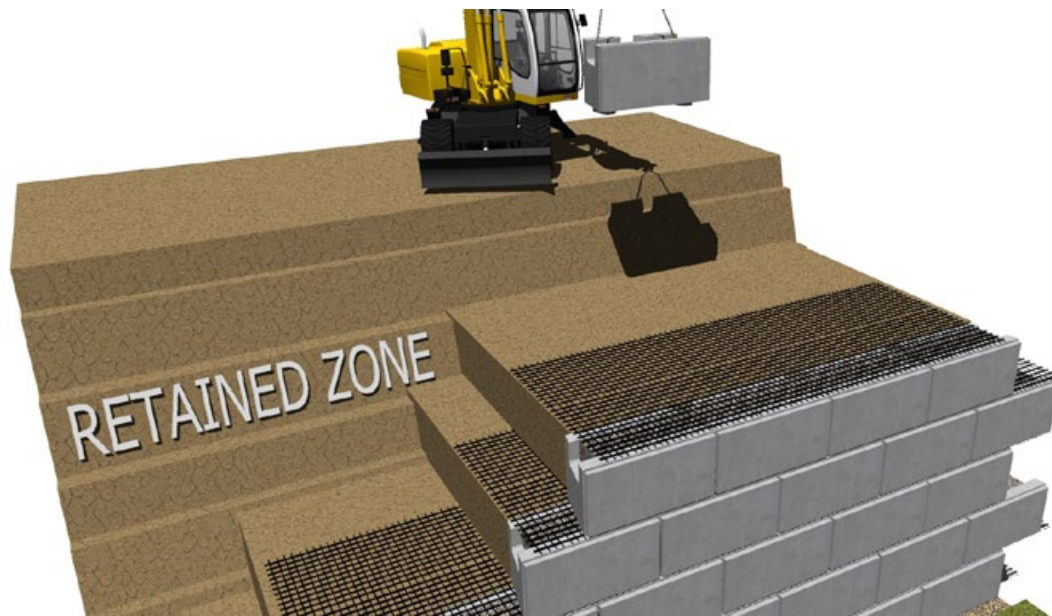
- ▶ Install 3rd row of blocks following the same guidelines as previous steps.

BACKFILL & BUILDING YOUR GEOGRID RETAINING WALL



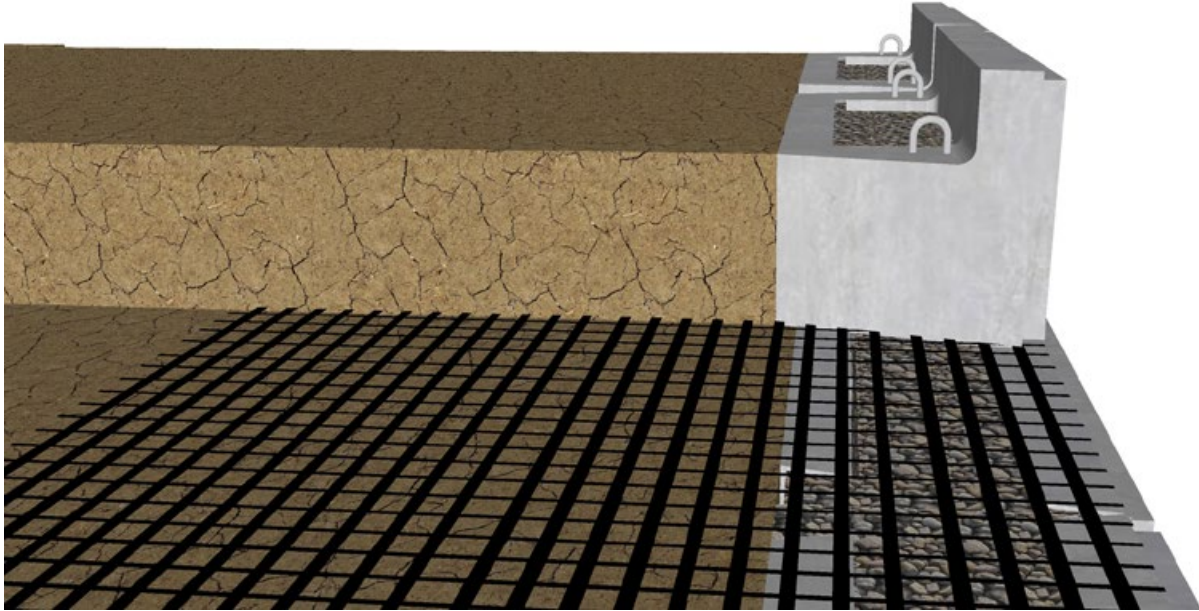
- Install 4th row of MaxumStone® Retaining Wall blocks following the same guidelines as previous steps.

BACKFILL & BUILDING YOUR GEOGRID RETAINING WALL



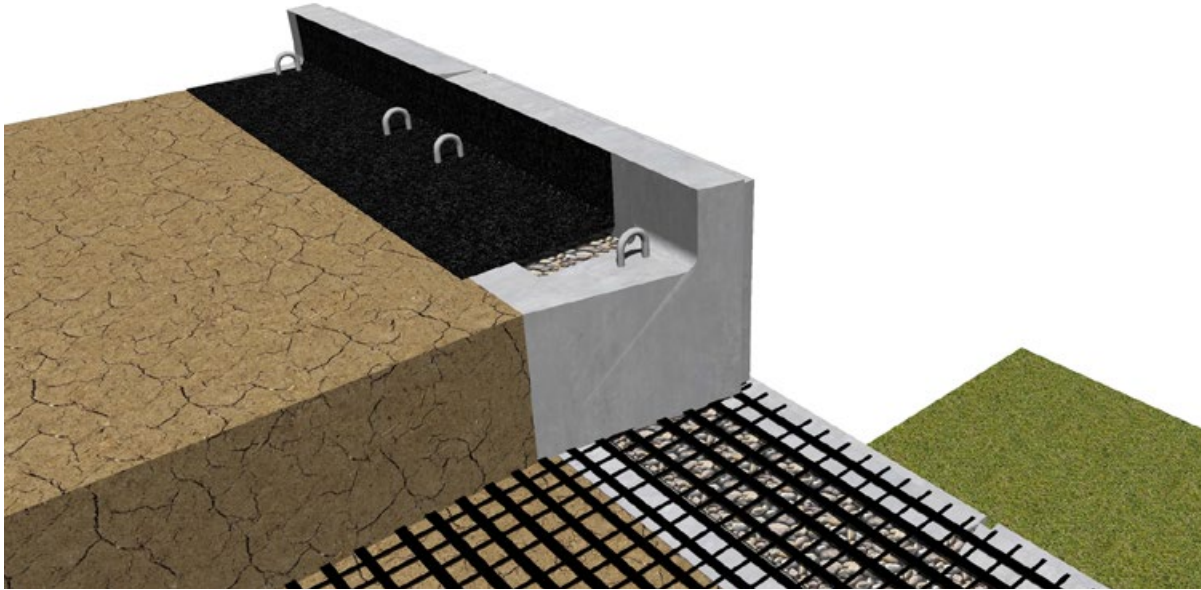
- Install next rows of blocks following the same guidelines as previous steps, in accordance with the engineer's design.

SOIL SEPARATING FILTER FABRICS



- Complete the top of the wall with MaxumStone® Top Units.
- MaxumStone® Top Units are manufactured with the back panel 203mm lower than the front face panel.
- The Clear Crush Drainage Gravel and backfill materials will be placed flush to the top of lowered back panel. There are times when more than 203mm of top soils may be required.

SOIL SEPARATING FILTER FABRICS



- Place a 1.8m wide Soil Separating Filter Fabric on top of the backfill and drainage gravel and against the back of the last units before placing the planting soils.
- The fabric will prevent planting soil fines from staining the face of the wall and migrating into the Clear Crush Drainage Gravel (Angular Aggregate free of fines).

FINAL GRADING OF GEOGRID RETAINING WALL INSTALLATION



- Ensure that final grading is done on top and bottom of the retaining wall.
- Make sure to protect newly placed planting soil from erosion during heavy rains or surface runoff.